



Dart Aerospace Ltd.
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K6A 1K7
Canada

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006601

D350-567-023
Job Sheet 186733



Part No: D350-567-023

Job Qty: 1 ea

Part Name: Replacement Window, Large



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A New Issue 07-06-07 JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Stores/Pkg-2		NOV 22 2018
110	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging1-3		NOV 22 2018
120	QC	1 pcs	12/14/18	12/14/18	0.00	0.00	QC4		NOV 23 2018
130	Packaging	1 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-1		NOV 23 2018
135	DC	1 pcs	12/14/18	12/14/18	0.00	0.00	DC		NOV 23 2018
140	QC21-FG	1 Ea	12/14/18	12/14/18	0.00	0.00	QC21		NOV 23 2018

Part Op
Descriptions: 135 - Photocopy bluefile & type labels per PPPD350-567-023 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	9 Ea (9 ea)	90-Start up Operation	5108060
2600-6	Camlock Stud	9 Ea (9 ea)	90-Start up Operation	5065259
2600-LW	Washer, Camlock Retaining	9 Ea (9 ea)	90-Start up Operation	5065265
AN526C832R9	Screw	22 Ea (22 ea)	90-Start up Operation	5113841
D2463-0750	1/2" Seal-75"	1 Ea (1 ea)	90-Start up Operation	5038291
D2942	Replacement Window For -025	1 Ea (1 ea)	90-Start up Operation	5125441
DT8439	Template	1 (1 ea)	90-Start up Operation	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	18 sf (18 ea)	90-Start up Operation	51134550.1
MS20426AD3-5	Rivet	18 Ea (18 ea)	90-Start up Operation	74533
MS21042L08	Nut	22 Ea (22 ea)	90-Start up Operation	5100409
NAS1149DN832J	Washer	44 Ea (44 ea)	90-Start up Operation	5034411

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	212-12	9	74	0
	2600-6	9	84	0
	2600-LW	9	123	0
	AN526C832R9	22	61	0
	D2463-0750	1	6	0
	D2942	1	1	0
	DT8439	1	0	0
	FG-778150-550-ROL	18	1,963	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ Ste _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																												
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 DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 832-6200 Email: sales@dartaero.com www.dartaerospace.com Container No: S130428 Part: D350-567-023 Job No: 186733 Serial No/Batch: S130428 Revision: F Inspector: Exp Date: Instructions: TC STC SH92-18 Issue 6 Ref AA-STC SH989NE 09/06/30, FAA STC EL		MRB (QSI042) Approval _____ Completed By _____ Lead hand / Supervisor Approval Verification _____ QC / QA Coordinator Approval _____																																														
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MS20426AD3-5	18	1,990	0
MS21042L08	22	1,084	0
NAS1149DN832J	44	554	0

Part Specifications

Specifications could not be found.

Plex 11/20/18 3:13 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Date :	Step #:	QTY Effective :	MRB (QSI042) Approval
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Description Work Order Deviation	Disposition	Completed By
		Lead hand / Supervisor Approval Verification
		QC / QA Coordinator Approval

Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐
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